

















Wall	(mm)	2.00	1.50	1.20	0.95	0.80	0.60
Thickness	Gauge	14	16	18	20	22	24
3/8				1.5	1.2	1.1	0.8
1/2	<u></u>		2.5	2.1	1.7	1.4	1.1
5/8	nct		3.3	2.7	2.1	1.8	1.4
3/4	<u>.</u> .	5.2	4.0	3.2	2.6	2.2	1.7
7/8	ter		4.7	3.8	3.1	2.6	2.0
1	me	7.1	5.4	4.4	3.5	3.0	2.2
1 ¼	Round (Outer Diameter in Inch)	9.0	6.9	5.5	4.4	3.7	
1 1/2	er	10.9	8.3	6.7	5.3	4.5	
2	ont	14.8	11.2	9.0	7.2	6.0	
2 ½) p	18.6	14.1	11.3	9.0	7.6	
3	unc	22.4	16.9	13.6	10.8	9.1	
4	B	30.1	22.7	18.2			•
10 x 10 (3/8 x 3/8)				2.1	1.7	1.4	
12 x 12 (1/2 x 1/2)			3.3	2.7	2.1	1.8	
15 x 15 (5/8 x 5/8)			4.0	3.2	2.6	2.2	
20 x 20 (3/4 x 3/4)	(L	7.1	5.4	4.4	3.5	3.0	
25 x 25 (1 x 1)	ב	9.0	6.9	5.5	4.4	3.7	
30 x 30 (1 ¼ x 1 ¼)	Σ X	10.9	8.3	6.7	5.3	4.5	
40 x 40 (1 ½ x 1 ½)	m)	14.8	11.2	9.0	7.2	6.0	
50 x 50 (2 x 2)	Square (mm x mm)	18.6	14.1	10.3	9.0	7.6	
60 x 60 (2 ½ x 2 ½)	ank	22.4	16.9	13.6	10.8		
80 x 80 (3 x 3)	Sc	30.1	22.7	18.2		-	
						_	
10 x 20 (3/8 x 3/4)			4.0	3.2	2.6	2.2	
10 x 30 (3/8 x 1 ¼)			5.4	4.4	3.5	3.0	
10 x 40 (3/8 x 1 ½)			6.9	5.5	4.4	3.7	
10 x 50 (3/8 x 2)			8.3	6.7	5.3	4.5	
26 x 13 (1 x ½)	<u>د</u>		5.4	4.4	3.5	3.0	
40 x 20 (1 ½ x 3/4)	<u></u> ב	10.9	8.3	6.7	5.3	4.5	
50 x 25 (2 x 1)	Σ X	13.8	10.5	8.4	6.7	5.7	
75 x 25 (3 x 1)	Rectangle (mm x mm)	14.8	11.2	9.0	7.2	6.0	
60 x 40 (2 ½ x 1 ½)	<u>e</u>	18.6	14.1	10.3	9.0	7.6	
65 x 35 (2 ½ x 1 ¼)	ang	18.6	14.1	10.3	9.0	7.6	
80 x 40 (3 x 1 ½)	ect	22.4	16.9	13.6	10.8		
110 x 50 (4 x 2)	~	30.1	22.7	18.2			
				1	Г	T	Г
13 x 33	Oval		5.4	4.4	3.5	3.0	
2" ROUND				10.5			
40 X 40 (1 ½ X 1 ½)	pa			10.2			
40 X 60 (1 ½ X 2 ½)	Slotted			12.8			
50 X 50 (2 X 2)	S			12.4			
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^{*} Weight in kg. per length of 20'

WEIGHT CHART NB SIZE						
		Sched. 10S		Sched.20S		
NB Pipe Size	OD mm	Spess.	Kg/m	Spess.	Kg/m	
1/2	21.3	-	-	2.70	1.29	
3/4	26.7	-	-	2.78	1.71	
1	33.4	2.77	2.12			
1¼	42.2	2.77	2.74			
1½	48.3	2.77	3.17			
2	60.3	2.77	4.01			
2½	73.0	3.05	5.36			

6.57

8.52

3.05

3.05

3

4

88.9

114.3

WEIGHT FORMULA

Pipes & Tubes (Kg per Foot)

(OD – Thickness) x Thickness x .00756

(All dimensions are in mm.)

SS Sheets (in grams per piece)

Length x Width x Thickness x .00785

(All dimensions are in mm.)

SS Circles (in grams per piece)

(OD x OD x Thickness) / 160

(All dimensions are in mm.)

MECHANICAL PROPERTIES

Grade	Tensile Strength (MPA)	% Yield Strength MPA	% Elongation	Hardness HRB	
	(min)	(min)	(min)	(max)	
SS 304	515	205	40	92	
SS 304 L	485	170	40	92	
J4	650	325	40	100	
JSL – T	650	325	40	100	
JSLU – DD	650	325	40	100	
JSLU – SD	650	350	40	100	
409	380	170	20	88	
409 L	380	170	20	88	

CHEMICAL COMPOSITION

Grade	C% MAX	Si% MAX	Mn %	Cr. %	Ni %	P% MAX	S% MAX	Other Element %
SS304	0.07	0.75	2.00 MAX	17.5 – 19.5	8 – 10.5	0.045	0.03	-
SS 304 L	0.03	0.75	2.00 MAX	17.5 – 19.5	8 - 12	0.45	0.03	-
J4	0.1	0.75	8.5 – 10.0	15 – 16	1-2	0.08	0.01	Cu 1.5 – 2
JSL – T	0.1	0.75	9.0 – 10.0	14.5 – 16.5	0.25 - 0.35	0.1	0.01	-
JSLU – DD	0.15	0.75	9.7 – 10.7	15.1 – 16.0	0.45 - 0.60	0.1	0.03	Cu 1.9 – 2.2
JSLU – SD	0.15	0.75	9.7 – 10.3	13.25 – 14.25	0.45 - 0.50	0.1	0.03	Cu 1.25 – 1.75
409	0.03	1	1	10.5 – 11.7	0.5 MAX	0.04	0.02	Ti = 6 x (C + N) MIN 0.5 Max
409 L	0.03	1	1	10.5 – 11.7	0.5 MAX	0.04	0.03	Ti = 6 x (C + N) MIN 0.75 Max





It is the stringent regime of quality controls and procedure established at Celik that gives its products the critical advantages in the industry. Strict process requirements and continuous monitoring throughout the production process minimises the range of possible deviations in the final output. Also, at the end of this meticulously controlled process, Celik tubes are subjected to a number of harsh and absolutely uncompromising quality checks.

-HYDROSTATIC TESTING : 100% Hydrostatic testing is carried out according to ASTM A 1016 norms.

-DESTRUCTIVE/ MECHANICAL TESTING: Tensile, Hardness, Flattening, Flare, Flange and Reverse bend tests are carried out in full compilance with relevant standards i.e ASTM A 1016 norms this ensures trouble free expansion in use at customer's end.

-At final stage each and every length of tubes/pipes is subjected to a thorough visual inspection by trained staff to detect surface flaws and other imperfections.

-Any other quality checks can be provided on client's request.



We at Celik aim to achieve and sustain excellence in all our activites. We produce and supply superior quality product in minimum time. We meet requirements of customer through continuous improvement in quality, delivery and cost.



Our products have to arrive safely, quickly and without damages at their destination in any part of the world. Adequate packaging is also an essential part of quality assurance. In case of contaminations or damage, the best material section and fabrication are useless as the goods are not properly protected. Within the scope of extensive quality assurance, Celik Metals has developed customized packaging methods to suit the size of the products and transport conditions.

Availability of comprehensive range of products and quick service are prerequisites of well kept stock. Celik Metals offers wide range of products with different material grade, thus, it is possible for us to guarantee the delivery of any size available.















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